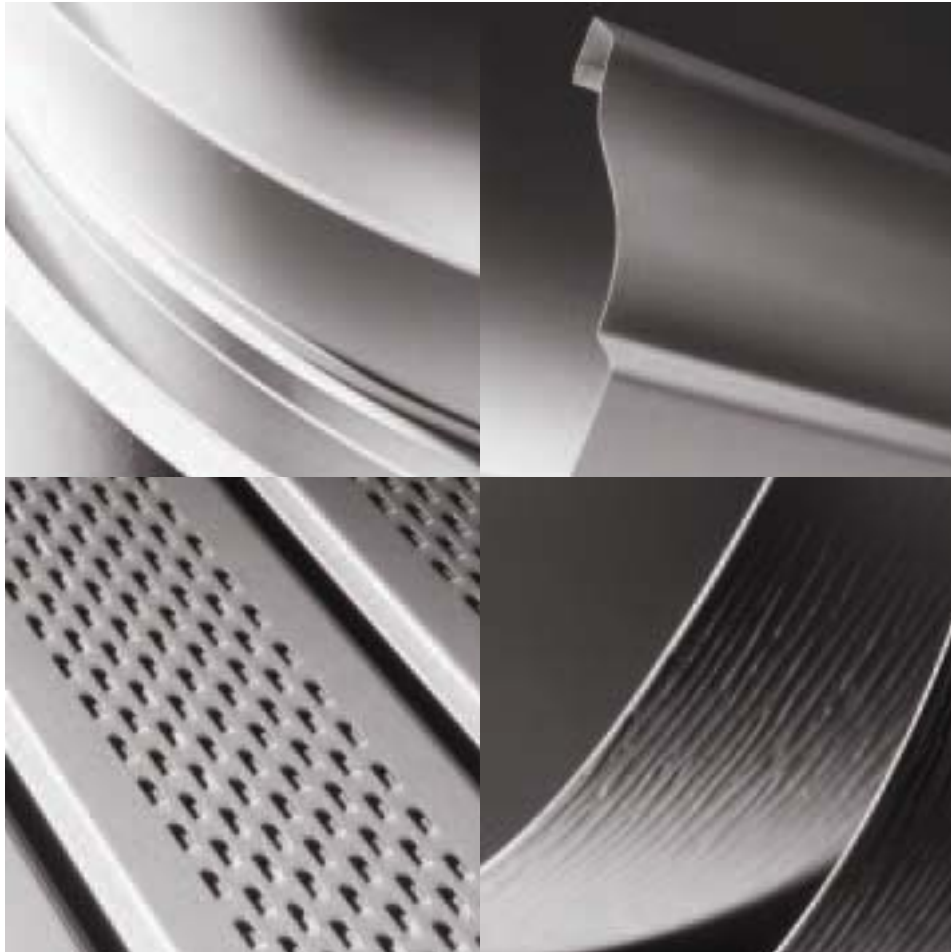




PERFORMANCE
METALS



ALCOA
HOME EXTERIORS

ALCOA® INTRODUCES THREE PATHS TO EXCEPTIONAL PERFORMANCE

ALL JOBS ARE NOT CREATED EQUAL. SOME REQUIRE MORE ELEGANCE, WHILE OTHERS HAVE A TIGHTER FOCUS ON THE BOTTOM LINE. BUT EVERY JOB DESERVES THE QUALITY OF CONSTRUCTION AND PERFORMANCE THAT EXCEEDS INDUSTRY STANDARDS.

ENTER ALCOA®

PERFORMANCE METALS

THREE DISTINCT LINES OF TOP-PERFORMING METAL PRODUCTS, EACH BACKED WITH THE NAME AND REPUTATION OF ALCOA®... THE WORLD LEADER IN ALUMINUM.

ALCOA® ENVOY™

WHEN THE JOB CALLS FOR THE **BEST** IN THE INDUSTRY, STEP UP TO THE PREMIUM PERFORMANCE OF **ALCOA® ENVOY™**. NOTHING OUTPERFORMS, OR OUTLASTS ALCOA®'S TOP PERFORMER.

ALCOA® ENDURANCE™

ABOVE AND BEYOND THE ORDINARY, **ALCOA® ENDURANCE™** ADDS STRENGTH AND STYLE TO THE JOB AT HAND WITHOUT LOSING SIGHT OF VALUE. IT'S THE **BETTER** WAY TO BEAUTY, DURABILITY AND CURB APPEAL.

ALCOA® ECONOMY

WHEN COST AND COVERAGE MATTER, **ALCOA® ECONOMY** PRODUCTS ARE ON THE JOB AND ALWAYS IN SPEC. IT'S THE **GOOD** NAME TO TURN TO EVERY TIME.



PERFORMANCE
METALS

Tough.
Tested.
Proven.

Alcoa® Home Exteriors'
Performance Metals®
represent generations of
innovation on America's homes
brought to you by the world's
most respected name in aluminum.

It's Better Because It's Alcoa®.

A close-up, low-angle shot of a gutter system. A roll of dark, textured material is being unrolled from the top left, with the material cascading down into the gutter. The gutter itself is a light-colored metal or plastic channel. The background is dark and out of focus.

WE'VE GOT YOUR
GUTTER



ALCOA® ENVOY™ PREMIUM PERFORMANCE

ALCOA® ENVOY™ SECTIONAL GUTTER AND ACCESSORIES

Alcoa® Envoy™ Sectional Gutter and Accessories represent the finest rain removal system made. A superior gutter design with more than three decades of proven experience, Alcoa® Envoy™ continues to set the industry standard. Together with Alcoa®'s "free-floating" hanger system for aluminum gutters and downspouts, Envoy™ Sectional Gutter is the beautiful, durable solution, engineered to last and last on your home.

- Nominal .032 thickness
- Coated with Alcoa®'s exclusive AlumaLure 2000® smooth finish
- Features maximum aluminum-tensile properties and premium thickness for extraordinary strength
- Available in two designer profiles:
 - 6" OG Gutter in 21' and 37' lengths
 - 5" OG Gutter in 16', 21', 26', 33' and 37' lengths
- Free-floating hanger system assures buckle-free installations and expands with temperature changes
- Features a two-coat interior for resistance to perforation from tannic acid associated with decay of debris
- Premium accessories include heavyweight downspouts and elbows
- Available in nine standard colors or our DreamColor™ palette of endless hues
- Use with Leaf Relief® Free-floating hangers for the ultimate gutter system
- Backed by Alcoa®'s lifetime warranty

It's Better Because It's Alcoa®.

A close-up photograph of a gutter coil, showing the repeating ridges and grooves of the metal. The lighting creates strong shadows and highlights, emphasizing the texture. The text 'GUTTER COIL' is overlaid in a bold, gold, sans-serif font, centered horizontally and split across two lines.

GUTTER COIL



ALCOA® ENVOY™ PREMIUM PERFORMANCE

ALCOA® ENVOY™ GUTTER COIL & ACCESSORIES

Alcoa® Envoy™ Gutter Coil & Accessories offer the flexibility and quality engineering that deliver premium results on the job. Envoy™ gutter coil is available in a comprehensive color selection and is complemented with downspouts and accessories for a beautiful, durable and economical solution for rain removal.

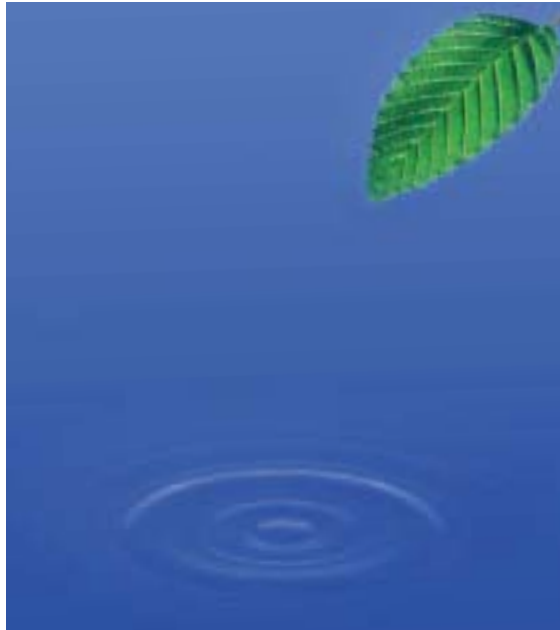
- Nominal .032 thickness
- Coated with Alcoa®'s exclusive AlumaLure 2000® smooth finish to prevent fading
- Coil widths available to make:
 - 5" and 6" gutters in more than 15 standard colors
 - 5" and 6" gutters in nine standard colors with white on reverse side
 - Or explore the hues available with our DreamColor™ selection
- Full line of accessories available for any installation, including downspouts, elbows, and end caps
- Backed by Alcoa®'s 20-year warranty

It's Better Because It's Alcoa®.



TURN OVER A NEW

LEAF



ALCOA® ENVOY™ PREMIUM PERFORMANCE

ALCOA® LEAF RELIEF® GUTTER PROTECTION

Alcoa® Leaf Relief® Gutter Protection is gutter protection that really works. The patented design allows water to flow freely while debris is lifted away from gutters with a breeze. And, it's easy to install.

- Nominal .019 thickness
- Available profiles to fit:
 - 5" and 6" new gutter systems
 - 5" and 6" retro-fit for most existing gutter systems
 - 5" and 6" retro-fit copper for most existing gutter systems
- Keeps debris out of gutters
- Never overflows due to clogged gutter interiors
- Features durable aluminum construction with Aluma-Perf™ Technology, allowing water to flow as small debris is blown away
- Replaces hangers on new gutter system
- Use Leaf Relief® free-floating hangers with Alcoa® Envoy™ Sectional Gutters for the ultimate gutter system
- Backed by our "Never Clogs, Never Overflows" 10-year warranty. See warranty for details

It's Better Because It's Alcoa®.

A close-up photograph of a gutter coil, showing the repeating ridges and grooves of the metal. The lighting creates strong shadows and highlights, emphasizing the texture and depth of the coil. The text 'GUTTER COIL' is overlaid in a bold, brown, sans-serif font, centered horizontally and split across two lines.

GUTTER COIL



ALCOA® ENDURANCE™ STRENGTH & STYLE

ALCOA® ENDURANCE™ GUTTER COIL & ACCESSORIES

Alcoa® Endurance™ Gutter Coil & Accessories offer seamless protection and design flexibility. Proven performance for endurance – every time.

- Nominal .027 thickness
- Coated with Alcoa's exclusive Alumalure 2000® smooth finish to prevent fading
- Coil widths available for any machine to form:
 - 5" and 6" gutters in more than 15 popular colors and more than 700 DreamColor™ hues
 - 5" and 6" gutters in nine select colors with white on reverse side
- Full line of accessories available for any installation, including downspouts, elbows, and end caps
- Backed by Alcoa's 20-year warranty

It's Better Because It's Alcoa®.



ALCOA

HOME EXTERIORS

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